



# Dinex DiTRAP<sup>©</sup>

Tested and validated CRT® replacement programme



**dinex**

going the extra mile

# The Technology



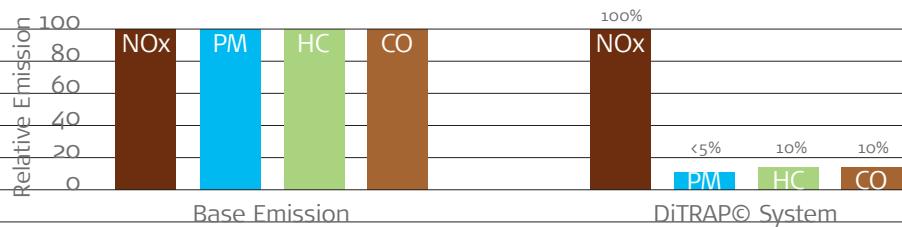
The CRT® (Continuously Regenerating Trap) system was introduced to the market in the mid 90's, as a solution for removing hazardous exhaust emission gases and particulate matter, from heavy diesel powered vehicles, such as trucks and buses. The technology was used both for retrofitting purposes, and by vehicle manufacturers, to achieve a drastic reduction in the vehicle's levels of particulate matter, carbonous oxides, and hydrocarbons in the exhaust gas.

The patent for CRT® systems expired in 2009, and Dinex is therefore launching a replacement programme, DiTRAP®, as

an attractive alternative of spare parts, to be used for service and exchange of CRT® systems and modules.

A CRT®/DiTRAP® system is based on two well-known technologies; a Diesel Oxidation Catalyst (DOC), working together with a closed Wall-Flow filter (DPF). The DOC serves 2 purposes: First of all the catalytic reduction removes carbonous oxides and hydrocarbons from the exhaust gas. Secondly, the catalytic reaction raises the temperature of the exhaust gas, and produces NO<sub>2</sub>.

A particulate filter of this applicable type is dependent on high temperatures in order to regenerate and prevent blocking up. With the help of the DOC which raises the temperature and produces NO<sub>2</sub>, the DPF can regenerate more frequently, and at lower temperatures than an unassisted uncoated filter, but similar to the well-known Dinex DiSiC® catalysed filter.



# The Dinex Concept



The Dinex DiTRAP® system stands out from the original CRT® with several improvements, making it a more durable and customer friendly product.

## **SiC and cordierite filters offered**

The original CRT® is based on Cordierite ceramic filter – a cost-effective and light-weight type of ceramic. However, for more demanding applications like inner city driving, the more durable Silicon Carbide (SiC) type filter is more appropriate, as it offers 5 times higher soot load capacity than Cordierite, and has immense mechanical strength. Dinex offers both types.



## **Redesigned clamps**

Dinex clamps and gaskets are designed for increased strength and durability, and ensures leakage levels at an absolute minimum.



## **CRT® and DiTRAP® compatibility**

All DiTRAP® modules are designed to be fully interchangeable with existing CRT® systems. All CRT® modules, DOCs, filters, clamps, gaskets, and pipes can be replaced by a DiTRAP® replacement without having to go through any additional modification or trouble to make components fit together.



## **Integral insulation**

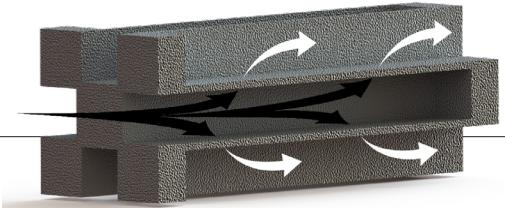
Dinex Integral insulation technique is widely used by vehicle manufacturers all over Europe, and is recognized as an extremely durable and high performing heat insulation solution.



## **Seaming and bending, rather than welding**

Dinex has a long tradition of lock seaming silencers and filter modules, as it increases the products durability and life time, compared to a welded design. This is the same for pipes, where the focus on avoiding welding around bends extends product resistance to vibrations and thereby life time. Not to mention corrosion resistance and aesthetics.

# Technology Description



The DiTRAP® system offers the best out of 2 existing solutions: A Diesel Oxidation Catalyst (DOC) which converts up to 90% of carbonous monoxides and hydrocarbons, and an uncoated Diesel Particulate Filter (DPF) holding back no less than 95% of particulate matter.

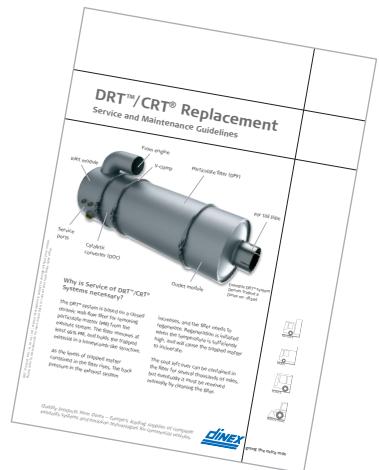
The difference between a traditional DPF and the DiTRAP® system, is the sustainability in inner city environments and for older vehicles operating with higher raw emissions than usual. Modern DPFs are coated with catalytic precious metals to improve the filters ability to regenerate, which for EURO II/III vehicles operating primarily on long haulage jobs is by far the most recommended solution. But for older vehicles, or vehicles operating under less favourable conditions, the DiTRAP®/CRT® solution has some advantages:

- First of all, the pre-heating of the exhaust gas and the production of NO<sub>2</sub> in the DOC, makes regeneration in the DPF more frequent and efficient in unfavourable conditions.
- Secondly, the catalytic coating is an expensive process. Due to the regeneration strategy, the DPF is likely to be exposed to damage when operating under demanding conditions. By coating the DOC rather than the filter, the DPF becomes less costly to replace if a DPF should malfunction.



## Maintenance

When the DPF has regenerated, the trapped particulate matter is incinerated and reduced to ashes, taking up only a fraction of space in the filter. But after a certain period of time, or driven distance, dependent on the typical driving pattern, the accumulation of ash becomes an issue as it increases the back pressure of the system. Before the back pressure reaches a critical level, the system must undergo maintenance where the ash is removed manually.



CRT® and DiTRAP® systems are modular systems, built for simple assembly/disassembly. Dinex has published a Service and Maintenance Guide for DiTRAP® systems, which can be downloaded from our website. This describes the recommended service intervals, that vehicles operating steadily under 3 scenarios should be able to follow, as well as some brief steps for disassembly of the DiTRAP® system. But despite these recommended intervals, alarms and other signs of increasing back pressure levels should always be monitored. It is recommended either to do regular back pressure checks on the system, or install an intelligent surveillance system, such as the Dinex DiNLOG®.

The maintenance operation is also a good opportunity to check the condition of the filter, clamps and other components. It is recommended to replace at least the gasket between disassembled components at each service, as well as the V-clamps holding the modules together.



Particulate filter is a high efficiency after treatment technology to reduce PM. Each filter requires monitoring to ensure the functionality, efficiency and lifetime of the DPF system. Dinex offers wide range of monitoring and setup tools under the DiNLOG® product range.

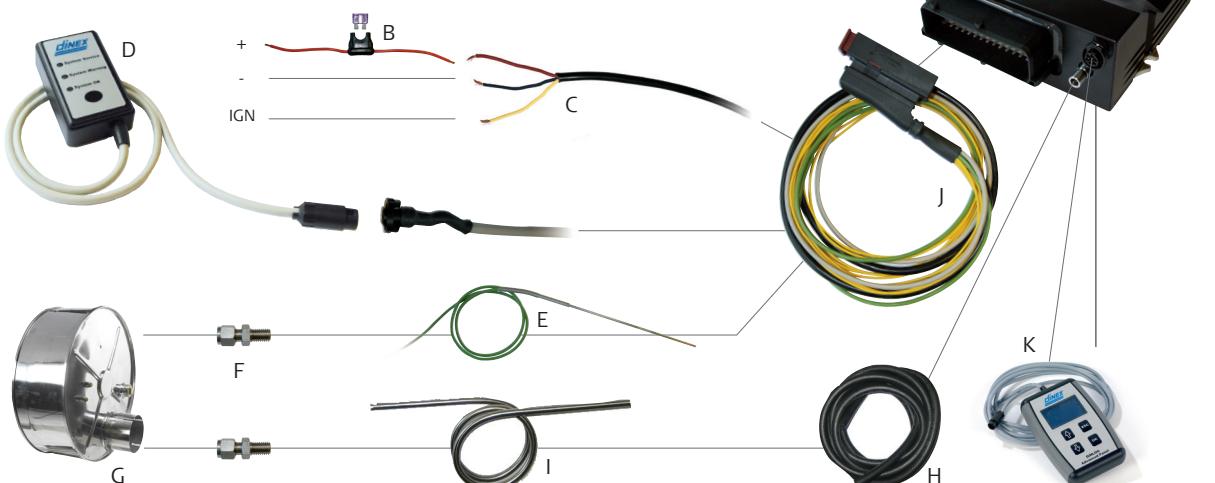
All Dinex particulate filters and SCR solutions are installed with equipment monitoring temperatures, back pressure and conversion rates in the after treatment system. In this way the vehicle down time for service and maintenance is reduced to an absolute minimum.

Furthermore, the monitoring strategy ensures that any Dinex installation complies with governmental requirements for traceability of the performance / efficiency and durability of the installed emission product.

Dinex status	Indication	Alarm priority	Reset
Service	Red LED Buzzer	Service	When acknowledged on the Simple Panel button.
Warning	Yellow LED	Warning	When ignition is switched off. Or when the problem no longer exists.
OK	Green LED		



### DiNLOG® Illustration of System and Assembly



- A DiNLOG® Electronic Control Unit
- B Fuse kit
- C DiNLOG® power supply cable
- D DiNLOG® LED Panel
- E Temperature probe
- F Fittings for temperature probe and back pressure probe

- G Inlet module of diesel particulate filter (not part of DiNLOG® system)
- H Back pressure hose
- I Back pressure steel pipe
- J Cable harness with main connector
- K DiNLOG® Advanced Panel

# Cross Reference - by Vehicle

## Den Oudsten

Type	Series	Power rating	DiSiC® no.	Cordierite no.	CRT® no.
Bus	B93	- 245 kW	986400	986401	WF10044
Bus	B95	- 200 kW		986414	986415WF12024
Bus	B96	- 200 kW		986400	986401WF10044

## Dennis

Type	Series	Power rating	DiSiC® no.	Cordierite no.	CRT® no.
Bus	Dart - 4 cyl.		985094	983051	WEDN033
Bus	Dart - 6 cyl.		984217	983052	WFDN020
Bus	Trident 2		985143	983053	WE12067

## Iveco

Type	Series	Power rating	DiSiC® no.	Cordierite no.	CRT® no.
Bus	Europolis		986432	986433	WE12079

## Irisbus / Renault

Type	Series	Power rating	DiSiC® no.	Cordierite no.	CRT® no.
Bus	Agora	144 kW - 222 kW	982356	982296	WEBC004
Bus	Agora		985140	983054	WEBC013

## MAN

Type	Series	Power rating	DiSiC® no.	Cordierite no.	CRT® no.
Bus	Leddbus		986410	986411	WE12083
Bus	Lion's City	162 kW - 301 kW	47008	47002	
Bus	Lion's City	162 kW - 301 kW	47009	47005	
Bus	Lion's City	191 kW - 316 kW	47010	47006	
Bus	Lion's City	162 kW - 301 kW	986410	986411	WE12083

## Mercedes

Type	Series	Power rating	DiSiC® no.	Cordierite no.	CRT® no.
Bus	Citaro 98	- 205 kW	986404	986405	WE16004
Bus	O1829	210 kW - 250 kW	986408	986409	WF12022
Bus	Eng. OM442LA		986414	986415	WF12024
Truck	Econic 2628LL	- 209 kW	986416	986417	WEHN014
Bus	Citaro	180 kW - 260 kW	51013	51011	

## Scania/DAB

Type	Series	Power rating	DiSiC® no.	Cordierite no.	CRT® no.
Bus	L94 1B	- 191 kW	986420	986421	WEHN009
Bus	L94 1B	- 228 kW	986412	986413	WEHN010
Bus	N94	151 kW - 210 kW		983104	WFBF004
Bus	K112/K113	250 kW - 300 kW	986414	986415	WF12024
Bus	K112/K113/CK113	200 kW - 300 kW	986408	986409	WF12022
Bus	K124	- 265 kW	986416	986417	WFHN014
Bus	L113		986408	986409	WE12022

# Cross Reference - by Vehicle

## Scania/DAB

Type	Series	Power rating		DiSiC® no.	Cordierite no.	CRT® no.
Bus	Omnicity	162 kW	-	191 kW	986418	986419
Bus	DAB Citybus				986422	986423
Truck	4-series				986438	986446
Truck	P94	151 kW	-	210 kW	986420	986421
Truck	P94	228 kW	-	250 kW	986412	986413
Truck	P94	265 kW	-	294 kW	986416	986417

## Volvo

Type	Series	Power rating		DiSiC® no.	Cordierite no.	CRT® no.
Bus	B10B/BLE		-	210 kW	986404	986405
Bus	B10L		-	210 kW	986418	986419
Bus	B10M Mark IV		-	265 kW	986416	986417
Bus	B10M MkI/MkII	210 kW	-	250 kW	986408	986409
Bus	B6 Mark IV		-	210 kW	986418	986419
Bus	B7 TL				985140	983054
Bus	B7R		-	235 kW	985140	81002
Bus	B9M Mark II/III	180 kW	-	250 kW	986418	986419
Bus	B9TL	250 kW	-	280 kW	985140	81002
Bus	B10M Mark III/IV		-	210 kW	986406	986407
Bus	B10M Mark IV	210 kW	-	250 kW	986412	986413
Bus	B10M Mark IV	210 kW	-	250 kW	986420	986421
Bus	B10M Mark IV		-	265 kW	986424	986425
Truck	D7 Tugmaster				986418	986419
Truck	Enviro		-	150 kW	986426	986427
Truck	FH12				986402	986403

# Reference List - by CRT® numbers

## Filters/DPF

CRT® no.	DiSiC® no.	Cordierite no.
WE08027	986440	986441
WE10026	986426	986427
WE10040	986434	986435
WE10044	986400	986401
WE11010	986422	986423
WE12022	986408	986409
WE12023	986418	986419
WE12024	986414	986415
WE12053	986444	986445
WE12058	986436	986437
WE12059	986430	986431
WE12066	986402	986403
WE12067	985143	983053
WE12079	986432	986433

## DOCs

CRT® no.	Dinex no.
WE12209B	985144
WEBC003	981144
WEBC018	983932
WEBC021	981145
WEBC028	981165

## Pipes and Heatshields

CRT® no.	Dinex no.
QK0309	18180
QPM0412	18187*
WEFN050A	18179*

\*Insulated pipes

\*\*Heatshields



going the extra mile

# Reference List - by CRT® numbers

## Filters/DPF

CRT® no.	DiSiC® no.	Cordierite no.
WE12083	986410	986411
WE16004	986404	986405
WE16013		983065
WEBC004	982356	982296
WEBCO13	985140	983054
WEBFO04		983104
WECM012	981143	986450
WEDN007	986406	986407
WEDN020	984217	983052
WEDN028	986424	986425
WEDN033	985094	983051
WEBN048		983077
WEHN009	986420	986421
WEHN010	986412	986413
WEHN014	986416	986417
WEHN044	986438	986446
REC		983082

## Pipes, Heatshields, Inlet and Outlet modules)

CRT® no.	Dinex no.	CRT® no.	Dinex no.
WH0418	81929**	WSBC016	64904
WH048N	81928**	WS06044	64402
WP031165	18182*	WSBC050	981257
WP031170	18181*	WP042018	66158
WP042076	18655	WP042019	66160
WP042183	18184*	WP042273	66162
WP042418	18183	WP042238	981301
WP042431	18186*	WP042239	981282
WP4C032	81724	QK0416	66159
WP4J1220	18656	QP0409	66161
WP4J1306	18185*		
WP042125	81725		
WP042126	81726		
WP042127	81723		
WSBC032	64903		

\*Insulated pipes

\*\*Heatshields

# Reference List - By OE numbers

## Filters/DPF

Manufacturer	OE no.	DiSiC no.	Coordierite no.
MAN	8115230.0024	47008	47002
MAN	8115103.0002	47009	47005
MAN	8115103.6050	47010	47006
MAN	8115103.0016	986410	986411
	8115103.6016		
Mercedes	000.490.2392	51013	51011
	000.490.0992		
Volvo	70330455	985140	81002

## Inlet and Outlet modules

Manufacturer	OE no.	Dinex no.
MAN	8115103.0006	47817
MAN	8115103.0007	47825
MAN	8115103.0000	47827
MAN	8115103.0003	47829
MAN	8115103.0019	49950
MAN	8115103.0021	49951
MAN	8115103.0041	49952
Mercedes	000.490.0509	51949
Mercedes	000.490.0009	51959
Mercedes	000.490.0109	51960
Mercedes	000.490.0809	51966
Mercedes	000.490.1109	51969
Volvo	3177962	80067
Volvo	70330455	80068

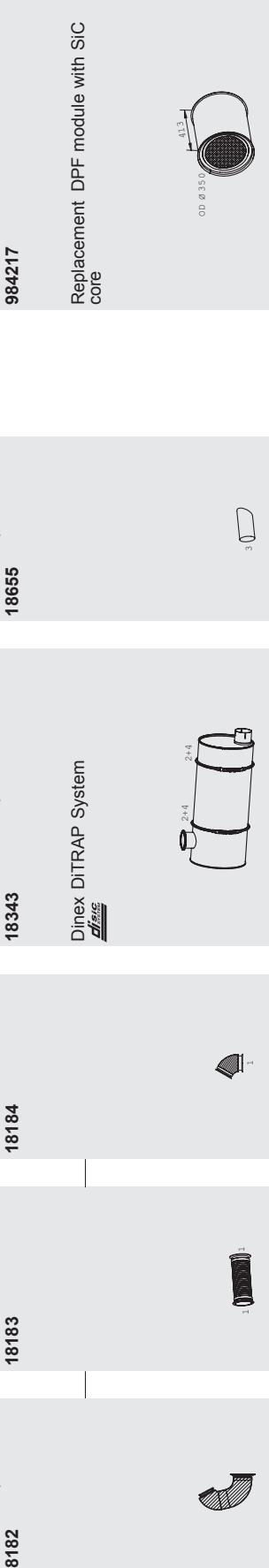
## DOC's

Manufacturer	OE no.	Dinex no.
MAN	8115103.0020	47001
MAN	8115103.0001	47004
MAN	8115103.0006	47817
Mercedes	000.490.6714	51000
Volvo	70314178	81001

*Manufacturers part numbers are quoted for reference only*

Type	Front pipe	Silencer	Tail pipe
Euro III 2001 → 	18182	18183	18184

**CUMMINS ISBe**  
5,9 ltr.  
6 cyl.  
162 kW/220 HP  
DITRAP System  
TfL Approved



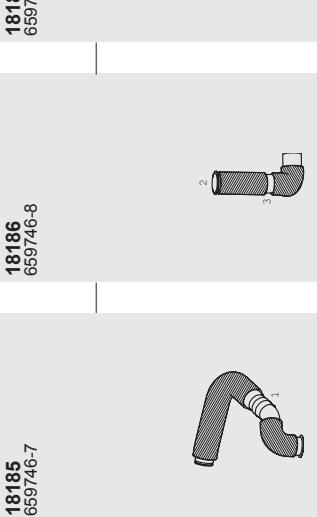
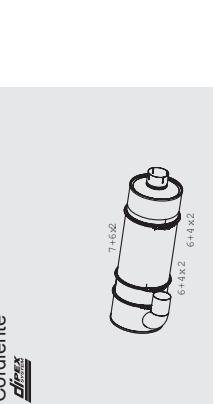
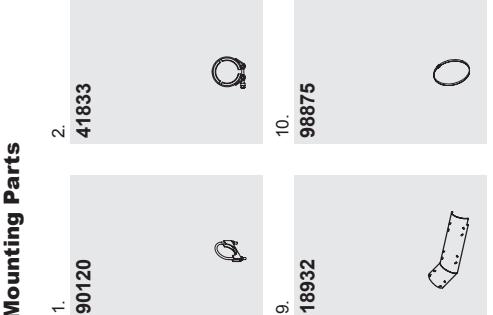
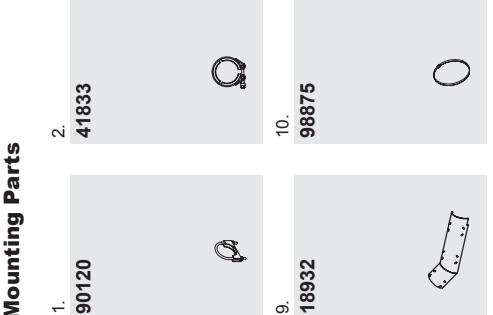
18343	Dinex DiTRAP System 	18655	984217
18346	Dinex DiTRAP System Cordierite 	983052	Replacement DPF module with Cordierite core


**Mounting Parts**

1. 41833	2. 80949	3. <b>99202</b> 611005/7 657019-7	4. <b>95408</b>	5A. V-clamp for 18343/18346 <b>78807</b>	5B. Gasket for 18343/18346 <b>98908</b>	5C. Inner support ring for 18343/18346 <b>18927</b>
Horizontal RHD Standard						

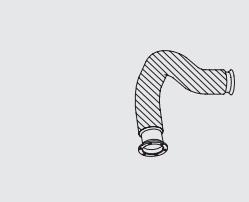
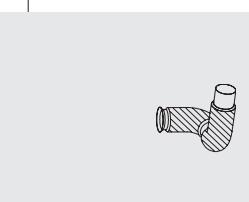
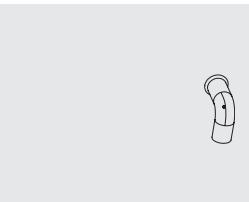
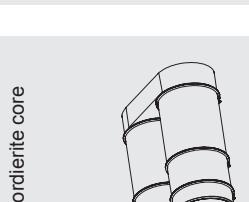
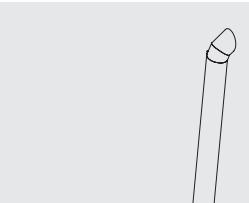
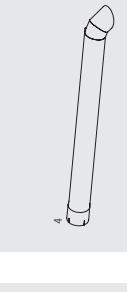
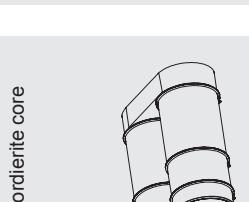
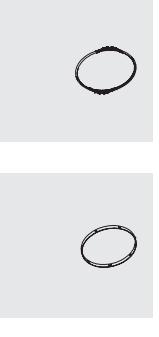
## Series TRIDENT

System No.: 4118200006

Type	Front pipe	Silencer	Tail pipe
Euro III 1998 → 	<b>18185</b> 659746-7	<b>18187</b> 659746-12	<b>18656</b> 659746-9
④XX 2  <b>CUMMINS</b> <b>ISce</b> 8,3 ltr. 6 cyl. 194 kW/260 HP 209 kW/280 HP DiTRAP System Tfl Approved	 <b>18186</b> 659746-8	 <b>18344</b>	 <b>985144</b> Replacement CAT module
	 <b>18347</b>	 <b>985143</b> Replacement DPF module with SiC core	 <b>983053</b> Replacement DPF module with Cordierite core
	 <b>18347</b>	 <b>18347</b> Dinex DiTRAP System Cordierite 	 <b>983053</b> Replacement DPF module with Cordierite core
	 <b>18347</b>	 <b>983053</b> Replacement DPF module with Cordierite core	 <b>983053</b> Replacement DPF module with Cordierite core
		 <b>90120</b> <b>41833</b> <b>90106</b> <b>80949</b> <b>99303</b> <b>95407</b> <b>18931</b> <b>99202</b> 611005/7 657019-7	 <b>98907</b> <b>78806</b> <b>98875</b> <b>18932</b> <b>11A. V-clamp for 18344/18347</b> <b>11B. Gasket for 18344/18347</b> <b>11C. Inner support ring for 18344/18347</b> <b>98344</b>
		 <b>Horizontal RHD Standard</b>	

Manufacturers part numbers are quoted for reference only

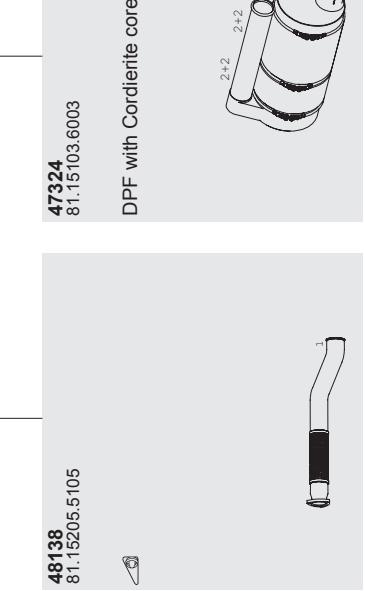
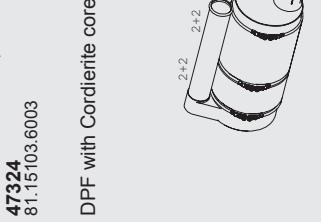
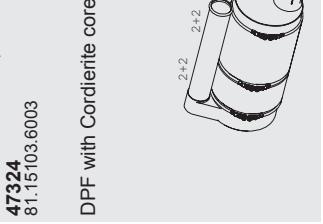
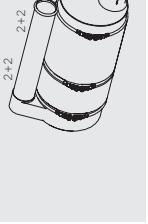
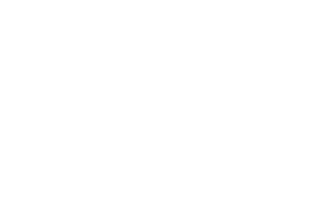
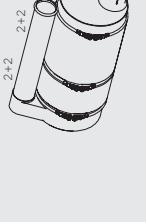
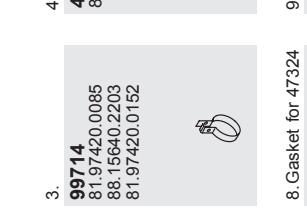
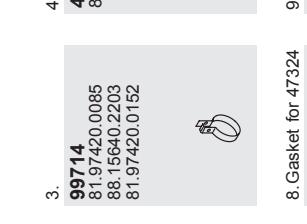
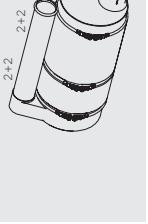
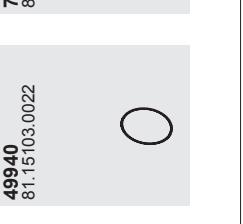
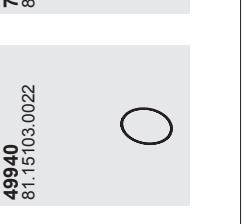
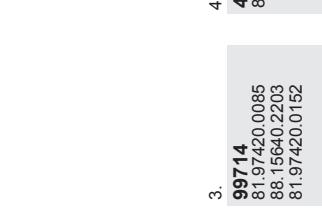
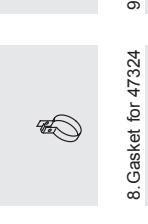
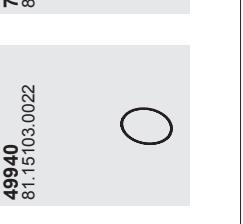
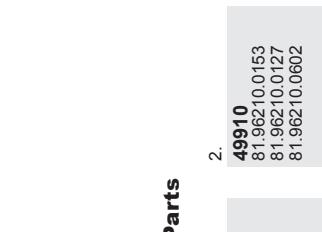
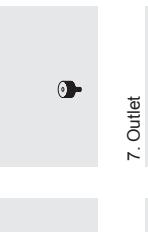
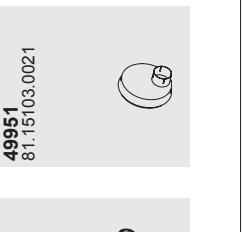


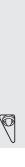
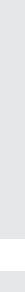
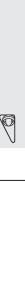
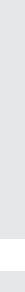
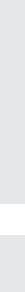
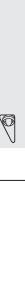
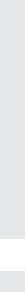
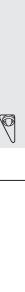
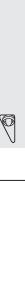
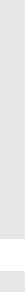
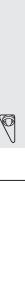
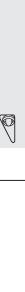
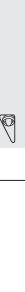
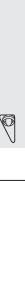
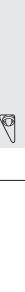
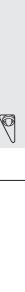
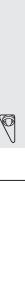
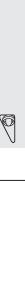
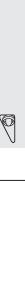
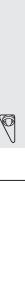
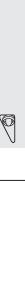
<b>Series AGORA</b>		System No.: 264000002					
Type	Front pipe	Silencer	Tail pipe				
Euro II 01/1996 →  ②XX 2	66158 	66159 	66160 	66161 	66163 	64403 DPF with Cordierite core 	64404 
† MIDR 06.20.45 9,84 ltr. 6 cyl. 185 KW/253 HP 222 KW/302 HP				981144 Replacement CAT module 			
				982356 Replacement DPF module with SiC core 			
				982296 Replacement DPF module with Cordierite core 			
				7. V-clamp for 64403 78817 			
				5. Gasket for 64403 98937 			
				4. Gasket for 64403 99202 			
				3. Gasket for 64403 78815 			
				2. Gasket for 64403 99303 			
				1. Gasket for 64403 41833 			
							Horizontal LHD/RHD Standard

Manufacturers part numbers are quoted for reference only

*Manufacturers part numbers are quoted for reference only*

Type	Front pipe	Silencer	Tail pipe
Euro III 13/96 → 	<b>48130</b> 81.15205.51129 	<b>47324</b> 81.15103.6003 	<b>47738</b> 81.15205.51128 Tail pipe left rear below rear corner A39 
④XX② <b>A20</b> Lion's City UE 13/96 → 			
<b>A21</b> Lion's City 22/96 → 			
④XX③ <b>A23</b> Lion's City G 34/96 → 			
<b>A25</b> Lion's City UELL 08/98 → 			
<b>A26</b> Lion's City LL 34/98 → 			
<b>A39</b> (ND313), Lion's City DD 34/03 → 			
<b>D2866 LUH23/</b> <b>24/25/27-30,</b> <b>34-37,50-52</b> 12.0 ltr. 6 cyl.	<b>70804</b> 06.67410.3115 06.67419.0009 228 KW/310 HP 257 KW/350 HP 265 KW/360 HP 301 KW/410 HP	<b>49910</b> 81.96210.0153 81.96210.0127 81.96210.0602	<b>99714</b> 81.97420.0085 88.15640.2203 81.97420.0152
<b>D2866 LUH23/</b> <b>24/25/27-30,</b> <b>34-37,50-52</b> 12.0 ltr. 6 cyl.			
6 Inlet <b>49950</b> 81.15103.0019			
Horizontal LHD/RHD Standard			

Type	Front pipe	Silencer	Tail pipe
Euro III 13/03 → 	 <b>48138</b> 81.15205.5105 	 <b>47324</b> 81.15103.6003 DPF with Cordierite core	 <b>47729</b> 81.15205.5109 Tail pipe left by rear deflector 26/03 → --- Tail pipe left by rear deflector → 25/03
	 <b>D0836</b> LUH01/02/40/41 7.0 ltr. 6 cyl. 162 KW/220 HP 177 KW/240 HP 206 KW/280 HP	 <b>47730</b> 81.15205.5107 Tail pipe rear short left, lower	 <b>47737</b> 81.15205.5098 Tail pipe left by rear deflector 26/03 → --- Tail pipe left by rear deflector → 25/03
	 <b>47730</b> 81.15205.5107 Tail pipe rear short left, lower	 <b>47008</b> 81.15230.0024 Replacement DPF module with SIC core	 <b>47002</b> 81.15230.0024 Replacement CAT module
	 <b>47730</b> 81.15205.5107 Tail pipe rear short left, lower	 <b>47002</b> 81.15230.0024 Replacement DPF module with Cordierite core	 <b>47002</b> 81.15230.0024 Replacement DPF module with Cordierite core
		<b>Mounting Parts</b>	
1.	 <b>70804</b> 06.67410.3115 06.67419.0009	2.  <b>49910</b> 81.96210.0153 81.96210.0127 81.96210.0602	3.  <b>99714</b> 81.97420.0085 88.15640.2203 81.97420.0152
6.	 <b>49950</b> 81.15103.0019	7.  <b>49951</b> 81.15103.0022	8.  Gasket for 47324 <b>49940</b> 81.15103.0004
			

Type	Front pipe	Silencer	Tail pipe
Euro III 11/05 →  A37 A47 	<b>49274</b> 81.15204.0411 81.15204.5552 	<b>47324</b> 81.15103.6003 	<b>47739</b> 81.15205.5125 
④XX2 	<b>D0836</b> 	<b>47008</b> 81.15230.0024 	<b>47001</b> 81.15103.0020 
A37 NL 243/283 	<b>48139</b> 81.15205.5122 	<b>47324</b> 81.15103.6003 	<b>47739</b> 81.15205.5125 
L0H40/41/50 7,0 ltr. 6 cyl. 177 kW/240 HP 206 kW/280 HP 	<b>49932</b> 51.09901.0036 51.09901.0036 51.09901.0036 	<b>49910</b> 81.96210.0153 81.96210.0127 81.96210.0602 	<b>49838</b> 81.96210.0101 
<b>Mounting Parts</b>	1. <b>49932</b> 51.09901.0036 51.09901.0036 51.09901.0036 2. <b>70804</b> 06.67410.3115 06.67419.0009 3. <b>49910</b> 81.96210.0153 81.96210.0127 81.96210.0602 4. <b>99714</b> 81.97420.0085 88.15640.2203 81.97420.0152 5. <b>49838</b> 81.96210.0101 6. Inlet <b>49950</b> 81.15103.0019 7. Outlet <b>49951</b> 81.15103.0021 8. Gasket for 47324 <b>49940</b> 81.15103.0022 9. V-Clamp for 47324 <b>78825</b> 81.15103.0004 	        	

**Series LION'S CITY****System No.:** 2470000049

Type	Front pipe	Silencer	Tail pipe
Euro III 13/96 → 	<b>48143</b> 81.15205.5103 	<b>48251</b> 81.15210.0094 	<b>47745</b> 81.15204.5975 
④XX② <b>A20</b> Lion's City UE 13/96 → 		<b>47233</b> 81.15103.6002 DPF with Cordierite core 	<b>47745</b> 81.15204.5975 Tail pipe left rear below rear corner A39 34/03 → 
<b>A21</b> Lion's City 22/96 → 		<b>47746</b> 81.15205.5104 	<b>47746</b> 81.15205.5104 Tail pipe left rear below rear corner 
<b>A39</b> Lion's City DD 34/03 → 			
⑥XX② <b>A23</b> Lion's City G 34/96 → 		<b>986411</b> 81.15103.0016 81.15103.6016 Replacement DPF module with SiC core 	<b>986411</b> 81.15103.0016 81.15103.6016 Replacement DPF module with Cordierite core 
<b>A25</b> Lion's City UELL 08/98 → 			
<b>A26</b> Lion's City LL 34/98 → 			
∅ D2866 LUH 01/02/20-30, 34-37,50-82 12,0 ltr. 6 cyl.			
191 kW/260 HP 228 kW/310 HP 257 kW/350 HP 265 kW/360 HP 301 kW/410 HP	1. <b>99311</b> 81.15103.0010  2. <b>49910</b> 81.96210.0153  3. <b>49838</b> 81.96210.0101 81.96210.0127 81.96210.0602 	4. <b>49864</b> 81.97448.0534 81.97447.0780 	
5. Outlet <b>47825</b> 81.15103.0007 	6. Ring <b>98944</b> 81.15103.0014 	7. Gasket for 47323 <b>98907</b> 81.15103.0008 	8. V-clamp for 47323 <b>78806</b> 
Horizontal LHD/RHD Standard			

## Series LION'S CITY

System No.: 247000051

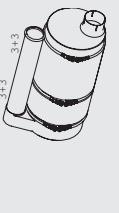
Type	Front pipe	Silencer	Tail pipe
Euro IV 01/05 → 	<b>48178</b> 81.15205.5223	<b>49176</b> 81.15210.0017	<b>47001</b> 81.15103.0020 Replacement CAT module
④XX② <b>A20</b> Loin's City UE 13/96 → <b>A21</b> Lion's City 22/96 → ⑥XX③ <b>A23</b> Loin's City G 34/96 → <b>A25</b> Lion's City UELL 08/98 → <b>A26</b> Lion's City LL 34/98 → <b>A39</b> (ND313) Lion's City DD 34/03 → ⑤ D2066 LUH 01/11-18/21-28 32-34/41-43 46-48/50-53 10,5 ltr. 6 cyl.	<b>48242</b> 81.15205.5222	<b>47386</b> 81.15103.6021 DPF with Cordierite core	<b>47743</b> 81.15205.5247 DPF with Cordierite core
22-22 <b>A27</b> Lion's City 22/96 → ⑥XX④ <b>A28</b> Lion's City 22/96 → ⑥XX⑤ <b>A29</b> Lion's City 22/96 → ⑥XX⑥ <b>A30</b> Lion's City 22/96 → ⑥XX⑦ <b>A31</b> Lion's City 22/96 → ⑥XX⑧ <b>A32</b> Lion's City 22/96 → ⑥XX⑨ <b>A33</b> Lion's City 22/96 → ⑥XX⑩ <b>A34</b> Lion's City 22/96 → ⑥XX⑪ <b>A35</b> Lion's City 22/96 → ⑥XX⑫ <b>A36</b> Lion's City 22/96 → ⑥XX⑬ <b>A37</b> Lion's City 22/96 → ⑥XX⑭ <b>A38</b> Lion's City 22/96 → ⑥XX⑮ <b>A39</b> (ND313) Lion's City DD 34/03 → ⑤ D2066 LUH 01/11-18/21-28 32-34/41-43 46-48/50-53 10,5 ltr. 6 cyl.	<b>47006</b> 81.15103.6050 Replacement DPF module with Cordierite core	<b>47100</b> 81.15103.6050 Replacement DPF module with SiC core	
22-22 <b>A27</b> Lion's City 22/96 → ⑥XX④ <b>A28</b> Lion's City 22/96 → ⑥XX⑤ <b>A29</b> Lion's City 22/96 → ⑥XX⑥ <b>A30</b> Lion's City 22/96 → ⑥XX⑦ <b>A31</b> Lion's City 22/96 → ⑥XX⑧ <b>A32</b> Lion's City 22/96 → ⑥XX⑨ <b>A33</b> Lion's City 22/96 → ⑥XX⑩ <b>A34</b> Lion's City 22/96 → ⑥XX⑪ <b>A35</b> Lion's City 22/96 → ⑥XX⑫ <b>A36</b> Lion's City 22/96 → ⑥XX⑬ <b>A37</b> Lion's City 22/96 → ⑥XX⑭ <b>A38</b> Lion's City 22/96 → ⑥XX⑮ <b>A39</b> (ND313) Lion's City DD 34/03 → ⑤ D2066 LUH 01/11-18/21-28 32-34/41-43 46-48/50-53 10,5 ltr. 6 cyl.	<b>49910</b> 81.96210.0153 81.96210.0127 81.96210.0099 81.96210.0602	<b>99714</b> 81.97420.0085 88.15640.2203 91.97420.0152	<b>99704</b> 81.97420.2017 83.97420.0500 91.97420.0161
22-22 <b>A27</b> Lion's City 22/96 → ⑥XX④ <b>A28</b> Lion's City 22/96 → ⑥XX⑤ <b>A29</b> Lion's City 22/96 → ⑥XX⑥ <b>A30</b> Lion's City 22/96 → ⑥XX⑦ <b>A31</b> Lion's City 22/96 → ⑥XX⑧ <b>A32</b> Lion's City 22/96 → ⑥XX⑨ <b>A33</b> Lion's City 22/96 → ⑥XX⑩ <b>A34</b> Lion's City 22/96 → ⑥XX⑪ <b>A35</b> Lion's City 22/96 → ⑥XX⑫ <b>A36</b> Lion's City 22/96 → ⑥XX⑬ <b>A37</b> Lion's City 22/96 → ⑥XX⑭ <b>A38</b> Lion's City 22/96 → ⑥XX⑮ <b>A39</b> (ND313) Lion's City DD 34/03 → ⑤ D2066 LUH 01/11-18/21-28 32-34/41-43 46-48/50-53 10,5 ltr. 6 cyl.	<b>49951</b> 81.15103.0021	<b>49940</b> 81.15103.0022	<b>78825</b> 81.15103.0004
22-22 <b>A27</b> Lion's City 22/96 → ⑥XX④ <b>A28</b> Lion's City 22/96 → ⑥XX⑤ <b>A29</b> Lion's City 22/96 → ⑥XX⑥ <b>A30</b> Lion's City 22/96 → ⑥XX⑦ <b>A31</b> Lion's City 22/96 → ⑥XX⑧ <b>A32</b> Lion's City 22/96 → ⑥XX⑨ <b>A33</b> Lion's City 22/96 → ⑥XX⑩ <b>A34</b> Lion's City 22/96 → ⑥XX⑪ <b>A35</b> Lion's City 22/96 → ⑥XX⑫ <b>A36</b> Lion's City 22/96 → ⑥XX⑬ <b>A37</b> Lion's City 22/96 → ⑥XX⑭ <b>A38</b> Lion's City 22/96 → ⑥XX⑮ <b>A39</b> (ND313) Lion's City DD 34/03 → ⑤ D2066 LUH 01/11-18/21-28 32-34/41-43 46-48/50-53 10,5 ltr. 6 cyl.			
Horizontal LHD/RHD Standard			

Manufacturers part numbers are quoted for reference only

*Manufacturers part numbers are quoted for reference only*

## Series LION'S CITY/LION'S CITY UE

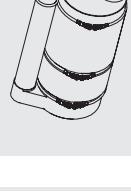
System No.: 247000037

Type	Front pipe	Silencer	Tail pipe
Euro III 13/96 → 	<b>49274</b> 81.15204.0411 81.15204.5552 	<b>48138</b> 81.15205.5105 	<b>47324</b> 81.15103.6003 DPF with Corderite core 
A20 A21	<b>D0836</b> LUH01/02/40/41 7,0 ltr. 6 cyl. 162 kW/220 HP 177 kW/240 HP 206 kW/280 HP 	<b>D0836 LUH01/02</b> 	<b>47729</b> 81.15205.5109 Tail pipe left by rear deflector 26/03 → 
	<b>48137</b> 81.15205.5113 	<b>D0836 LUH40/41</b> 	<b>47730</b> 81.15205.5107 81.15205.5041 Tail pipe rear, short left, lower 
			<b>47001</b> 81.15103.0020 Replacement CAT module 
			<b>47002</b> 81.15230.0024 Replacement DPF module with Corderite core 
			<b>47008</b> 81.15230.0024 Replacement DPF module with SiC core 
			<b>47009</b> 81.15103.0021 10. V-clamp for 47324 
			<b>49940</b> 81.15103.0022 9. Gasket for 47324 
			<b>49950</b> 81.15103.0019 8. Outlet 
			<b>49932</b> 51.09901.0036 51.09901.0036 51.09901.0036 51.09901.0036 
			<b>70804</b> 06.687410.3115 06.67419.0009 
			<b>49910</b> 81.96210.0153 81.96210.0127 81.96210.0602 
			<b>99714</b> 81.97420.0085 88.15640.2203 81.97420.0152 
			<b>49938</b> 81.96210.0101 
			<b>78325</b> 81.15103.0004 
			Horizontal LHD/RHD Standard 

Manufacturers part numbers are quoted for reference only

LION'S CITY T/LION'S CLASSIC UE

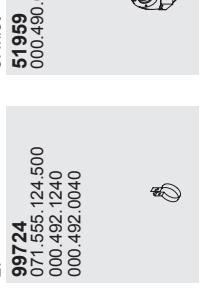
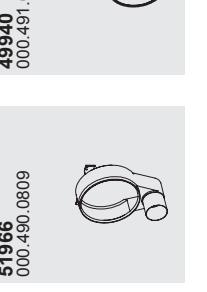
**System No.:** 2470000050

Type	Front pipe	Silencer	Tail pipe
Euro III 18/99 → 	<b>48140</b> 83.15201.5522	<b>47324</b> 81.15103.6003 DPF with Cordierite core	<b>47742</b> 83.15201.5515
④XX2			
A72 Lion's Classic UE 18/99 →			
A78 Lion's City T 33/02 →			
⑤D0836 LOH01/02/03/04 7,0 ltr. 6 cyl. 162 KW/220 HP 206 KW/280 HP			
D0836 LOH01/02/03/04 7,0 ltr. 6 cyl. 162 KW/220 HP 206 KW/280 HP			
Horizontal LHD/RHD Standard			
<b>Mounting Parts</b>			
1. <b>70804</b> 06.67410.3115 06.67419.0009	2. <b>99714</b> 81.97420.0085 88.15640.2203 81.97420.0152	3. <b>49950</b> 81.15103.0019 81.96210.0101	4. Inlet <b>49838</b> 81.96210.0101 5. Outlet <b>49951</b> 81.15103.0021
			
			

*Manufacturers part numbers are quoted for reference only*

## Series CITARO

System No.: 250000024

Type	Baumuster	Front pipe	Silencer	Tail pipe
Euro III 01/98 → 	628.043 628.045 628.047 628.048 	<b>53185</b> 628.490.0065	<b>51367</b> 628.490.3214 628.490.2314 DPF with Cordierite core	<b>50514</b> 628.490.1021 AEM 097921 ►CHno
④XX② ⑤XX②	628.143 628.144 628.148 628.243 628.245 628.247 628.248 628.447			<b>51390</b> 000.491.0006 Excl. BM 628.447
O 530	Citaro N3 Citaro NUE3 Citaro N3 LANG Citaro GN3 Citaro GNUE3 Citaro NUE3			<b>51675</b> 628.490.0127
+ OM 906 HLA 6,4 ltr. 6 cyl. 180 KW/245 HP 205 KW/279 HP				
+ OM 457 HLA 12,0 ltr. 6 cyl. 185 KW/252 HP 220 KW/299 HP 260 KW/354 HP				
<b>Mounting Parts</b>				
1.	<b>99720</b> 071.555.120.500 071.555.120.502	<b>99724</b> 071.555.124.500 000.492.1240 000.492.0040	<b>51959</b> 000.490.0009	3. Inlet
2.				
4. Outlet ►CHno 110023	<b>51960</b> 000.490.0109	<b>51960</b> 000.490.0809	<b>49940</b> 000.491.0880	4. Outlet 110024 ►CHno
				
Horizontal LHD/RHD Standard				

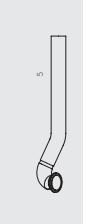
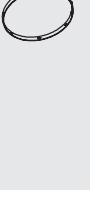
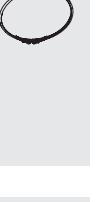
Manufacturers part numbers are quoted for reference only

**Series CITARO****System No.:** 250000025

Type	Baumuster	Front pipe	Silencer	Tail pipe
Euro III 01/98 → 	628.040 628.043 628.240 628.243 	<b>53185</b> 628.490.0065	<b>51368</b> 628.490.2514 DPF with Cordierite core ►CHno 110371	<b>51376</b> 000.490.0016 Insulation
O 530 	Citaro N3 Citaro GN3			 <b>54686</b> 628.490.1221 AEM Insulation
	6,4 ltr. 6 cyl. 180 KW/245 HP 205 KW/279 HP			 <b>54683</b> 628.492.2204 Insulation
	12,0 ltr. 6 cyl. 185 KW/252 HP 220 KW/299 HP 260 KW/354 HP			 <b>54685</b> 628.490.0527 Insulation
<b>Mounting Parts</b>				
1.	<b>51817</b> 620.492.6241 396.492.3241			 <b>51013</b> 000.490.2392 000.490.0992 Replacement DPF with SiC core
2.	<b>50908</b> 300.492.0082			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
3.	<b>50941</b> 301.491.0215			 <b>78825</b> 000.995.2602
4.	<b>50907</b> 322.504.0212			 <b>78825</b> 000.995.2602
5.	<b>99704</b> 071.555.104.501 940.492.0240			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
6.				 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
7.	<b>50840</b> 301.492.0015 301.491.0015 0201.136.00			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
8. Inlet	<b>51959</b> 000.490.0009			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
9. Outlet	<b>51949</b> 000.490.0509			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
10. Outlet	<b>51969</b> 000.490.1109			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
11. Gasket for	<b>49940</b> 000.491.0580			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
12. V-clamp for	<b>51368</b> 51369			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
13. V-clamp for	<b>51368</b> 51369			 <b>51011</b> 000.490.2392 000.490.0992 Replacement DPF with Cordierite core
Horizontal LHD/RHD Standard				

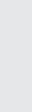
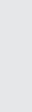
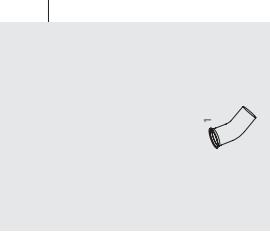
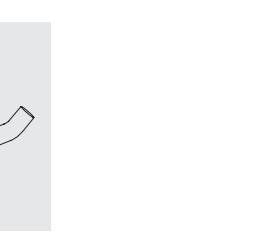
## Series B7 TL

System No.: 480200012

Type	Silencer	Tail pipe
Euro III 	80469 Dinex DiTRAP System 	81724 Replacement CAT module 
D7C 7,3 ltr. 6 cyl. 158 KW/215 HP 184 KW/250 HP DiTRAP System TL Approved	81725 Dinex DiTRAP System  	81723 Replacement DPF module with SiC Core 
80470 Dinex DiTRAP System Cordierite 	81726 	985140 Replacement DPF module with Cordierite core 
		983054 9C. Inner support ring for 80469/80470 81927 
		98906 9A. V-clamp for 80469/80470 78805L 
		9B. Gasket for 80469/80470 81928 
		Horizontal RHD Standard 

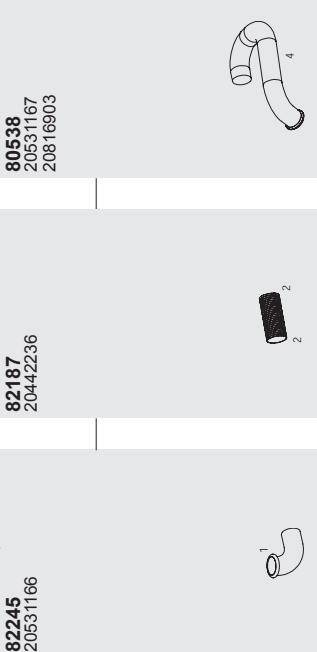
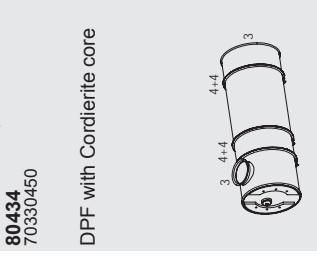
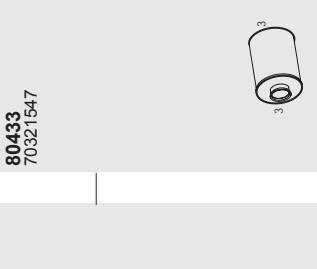
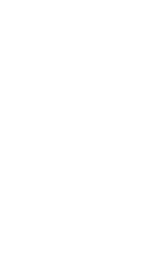
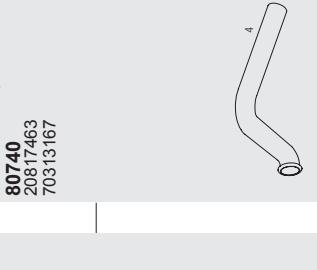
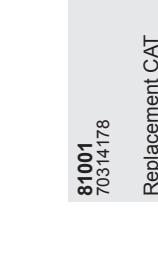
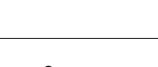
Manufacturers part numbers are quoted for reference only

**Series B7 R****System No.:** 2800000007

Type	Front pipe	Silencer	Tail pipe
Euro IV 2004 → 	<b>82240</b> 70330486	<b>82187</b> 20442236	<b>80535</b> 70330488
④XX②  7,1 ltr. 6 cyl. 235 KW/320 HP			<b>80434</b> 70330450 DPF with Cordierite core
			<b>80676</b> 70330489
<b>Mounting Parts</b>			
1. <b>80910</b> 3033054 9522798	2. <b>80871T</b> 3943850 9957387	3. <b>80848</b> 508850 1624612 9522768	4. <b>80950</b> 6850149 47710800 70305823
			
6. <b>99714</b>	7. Inlet <b>80067</b> 3177962	8. <b>80068</b> 3177965	9. Support ring for 80434 <b>81927</b>
			
Horizontal LHD/RHD Standard			

## Series B9 TL

System No.: 2800000008

Type	Front pipe	Silencer	Tail pipe
Euro IV 09/2005 → 	 <b>82245</b> 20531166	 <b>80538</b> 20531167 20816903	 <b>80740</b> 20817463 70313167
 <b>D9B340</b> 9,4 ltr. 6 cyl. 250 kW/340 HP	 <b>82187</b> 20442236	 <b>80434</b> 70330450	 <b>80433</b> 703213165
 <b>D9B360</b> 9,4 ltr. 6 cyl. 265 kW/360 HP	 <b>80539</b> 70313165	 <b>80434</b> 70330450	 <b>80434</b> 70330450
 <b>D9B380</b> 9,4 ltr. 6 cyl. 280 kW/380 HP	 <b>80539</b> 70313165	 <b>80434</b> 70330450	 <b>80434</b> 70330450
<b>Mounting Parts</b>			
1.	 <b>80910</b> 3033054 9522798	 <b>80848</b> 508850 1624612 9522768	 <b>80950</b> 6850149 47710800 70305823
2.	 <b>808711T</b> 3943850 9957387	 <b>81927</b>	 <b>78851L</b>
5. Inlet	 <b>80067</b> 3177962	 <b>80068</b> 3177965	 <b>98906</b>
Horizontal LHD/RHD Standard			

Manufacturers part numbers are quoted for reference only

# Accessories

## Veefit Clamps

Filter diameter

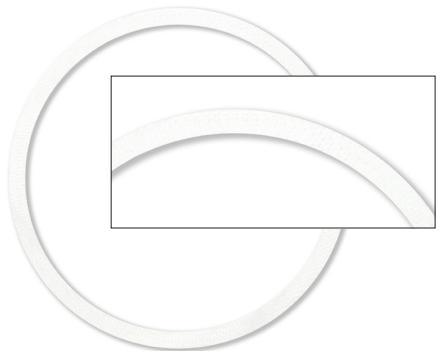
mm	inch	Dinex no.	CRT® no.
152	5,66	78836	
206	8,00	78829	QCV8AA
246	9,00	78830	
249	10,00	78804	QCV10A
279		78817	QCVBCB
284	11,13	78805L	QCVBCA
305	12,00	78806	QCV12A
320	12,60	78825	
350	13,75	78807	QCVDNA
406	16,00	78808	QCV16A
451	17,75	78809	QCVHNA
521	20,50	78812	QCVLJA



## Gaskets

Filter diameter

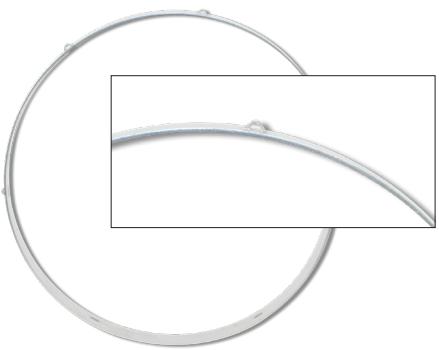
mm	inch	Dinex no.	CRT® no.
152	5,66	98958	
206	8,00	98910	QG43
249	10,00	98905	QG44
284	11,13	98906	QG66
305	12,00	98907	QG46
320	12,60	98931	
350	13,75	98908	QG47
406	16,00	98909	QG48
451	17,75	98911	QG49
521	20,50	98912	QG50



## Support Rings

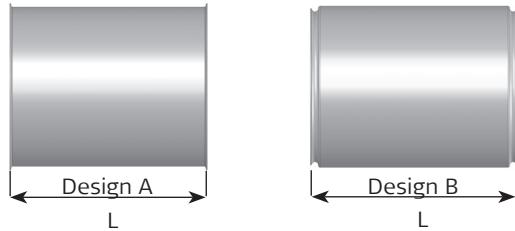
Filter diameter

mm	inch	Dinex no.	CRT® no.
152	5,66	98959	
206	8,00	98939	WM425
249	10,00	98940	WM427
284	11,13	81927	WM428
305	12,00	98944	WM429
320	12,60	98932	
350	13,75	18927	WM430
406	16,00	98949	WM431
451	17,75	98950	WM432
521	20,50	98951	WM433



# Universal Parts & Accessories

## (CRT® Replacements)

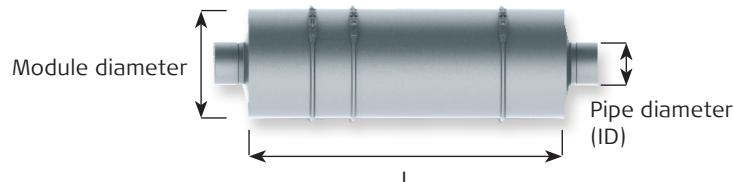


### Continuous Regeneration Trap Replacements - Universal Design A

Filter Body size inch	Filter Body size mm	Substrate size inch	Dinex no. SiC	Dinex no. Cordierite	Dinex no. DOC	Power rating kW
[ØxL]	[ØxL]	[ØxL]				
8 x 10	206 x 259	7,5 x 8	982460	982462	981276	40 - 70
8 x 14	206 x 360	7,5 x 12	982487	982489	981276	65 - 100
9 x 13,5	249 x 346	9 x 12	982289	982495	981242	110 - 150
9 x 14	249 x 360	9 x 12	982499	982497	981242	110 - 150
10,5 x 14	284 x 350	10,5 x 12	982253	983054	983932	135 - 200
12 x 14	300 x 360	11,25 x 12	982507	982510	985144	185 - 225
12 x 17	305 x 430	11,25 x 14	982251	982295	985144	225 - 265
13,75 x 14,75	320 x 386	12 x 13	982252	982294	983938	250 - 275
13,75 x 17	320 x 436	12 x 15	982291	982355	983938	275 - 310

### Continuous Regeneration Trap Replacements - Universal Design B

Filter Body size inch	Filter Body size mm	Substrate size inch	Dinex no. SiC	Dinex no. Cordierite	Dinex no. DOC	Power rating kW
[ØxL]	[ØxL]	[ØxL]				
10,5 x 14	277 x 370	10,5 x 12	982356	982296	981144	275 - 310



### Universal Assembled Modules

SiC no.	Cordierite no.	Substrate size	Module diameter	Module length	Pipe diameter (ID)	Power rating kW
42447	42448	7,5 x 12	206	770	76,1	65 - 100
42433	42440	9 x 12	249	760	101,6	110 - 150
42434	42441	10,5 x 12	284	770	101,6	135 - 200
42435	42442	11,25 x 12	297	770	101,6	185 - 225
42436	42443	11,25 x 14	297	840	101,6	225 - 265
42437	42444	12 x 13	317	810	101,6	250 - 275
42438	42445	12 x 15	317	840	101,6	275 - 350
42439		15 x 15	397	915	127,0	330 - 475

# Retrofitting with DiTRAP<sup>©</sup>



## Approvals

The DiTRAP<sup>©</sup> filter range is both RPC and London LEZ approved. In addition to this we have carried out specific TfL London Bus route tests on the Dennis Dart, Trident and Volvo B7TL and as such this technology can also be fitted to those vehicles operating on the TfL bus routes. Additionally several single modules offered have been approved for relevant markets to use for spare parts.

## Product Range

With the introduction of the DiTRAP<sup>©</sup> programme, Dinex introduces amongst others complete emission systems to fully, or part by part, replace existing CRT<sup>®</sup> systems on Dennis, Irisbus, MAN, Mercedes and Volvo buses. These systems can be seen on page 9-27.

Additionally the systems are accompanied by a range of filter modules, all offered in SiC and Cordierite versions, that cover more than 40 trucks and buses. Market experience indicates that the failure rate of the CRT<sup>®</sup> Cordierite filters are much higher than other parts of the CRT<sup>®</sup> system. See page 6 - 8 for a cross reference list between vehicles and corresponding OE- and Dinex partnumbers, and a reference to all needed clamps and gaskets.



Last but not least Dinex offers an extensive universal programme, for building up specialized solutions out of top quality components.

The Dinex universal DiTRAP<sup>©</sup> range presented on page 29 can be used to build customized DiTRAP<sup>©</sup> systems for the purpose of retrofitting pre-EURO IV vehicles



to EURO IV PM-requirements. The DiTRAP<sup>©</sup> concept of installing a highly active DOC in front of an uncoated particulate filter, is particularly suitable for retrofitting older vehicles which usually perform at lower exhaust gas temperatures and produce higher emission levels.

Before retrofitting with a customized DiTRAP<sup>©</sup> system, there are factors that should be considered. Please read the guidelines below and contact your local Dinex sales office for further advice and assistance if in doubt.

## Vehicle and engine requirements

To ensure good functionality of the DiTRAP<sup>©</sup> system, there are some operating requirements to the vehicle.

First of all the engine must be in good working, standard condition, and not produce unusually high emission levels. Immense production of particulate matter will overburden the DiTRAP<sup>©</sup> system, and make it block in a short time.

Exhaust gas temperature is also important, as this is the key element to starting a regeneration of the filter. If you are in doubt of the temperature requirements for your vehicle, it is recommended that you contact Dinex for assistance.

If in doubt on whether the vehicle and your everyday

use of it comply with the requirements, a measuring of the vehicles temperature profile over a suitable period of time might be a good idea. This will result in a very accurate mapping of the vehicle's normal driving cycle, and indicate whether or not retrofitting with DiTRAP® is a suitable solution.

## Filter type: SiC vs. Cordierite

The original CRT® systems are all designed with ceramic Cordierite filters. Cordierite is a cost-effective material, attractive in procurement and processing. Silicon Carbide (SiC) filters has an outstanding mechanical strength and it offers 5 times higher soot load capacity than cordierite. This makes the SiC filter perfect for retrofitting applications, as it suffers much less from continuously changing temperatures, mechanical impacts, and extended periods between regenerating events.

## SiC vs. Cordierite

	Cordierite no.	SiC
Weight	***	**
Mechanical durability	*	***
Thermal durability	*	***
Soot load capacity	*	***

### Filter size

The amount of exhaust gas coming from the engine is highly dependent on the engine's power rating. The more horse power produced, the more exhaust gas must be expelled. The correct size of filter is therefore essential: too small will make the filter become a bottleneck in the exhaust system, too big will make it harder to heat the filter to the point of regeneration. Refer to the recommended power rating values stated for each filter size at page 29.

For further information please contact your local Dinex sales office or see our website.



Dinex Technology Center

# Make contact

We are ready to serve you – please contact us!

[www.dinex.dk](http://www.dinex.dk)

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going the extra mile